

**Material Data Sheet**

Perlon-Monofil GmbH  
 Gebäude F18 / Postfach 10 01 42  
 41519 Dormagen / Germany  
 Phone: +49 2133 51 4249

**Perlon® Monofilament Type X 404**

Special technical sectors, Leather drying  
 medium E modulus, higher elongation, low shrinkage

Nominal Diameter [mm]	Breaking Force linear		Calculated Running Length [m / kg]
	[daN]*	[lbs]	
2,00	121	267	270

additional diameters on request  
 breaking elongation: 26 - 34 % depending on diameter  
 \*daN = ~ kg

***All datas mentioned above are approximate values.  
 They are based on tests of unconditioned material.  
 A tolerance of +/- 10% must be considered.***